



## PRODUCT DATA SHEET

# SOLUBLE CUTTING OIL

## DESCRIPTION

Soluble Cutting Oil is a high-grade base stock blended with emulsifier and bactericide to provide a general purpose soluble oil concentrate.

This oil contains sulphur based Extreme Pressure additives and provides excellent emulsion stability in hard water up to 400 ppm (expressed as calcium carbonate). As well as providing excellent emulsion quality, with excellent corrosion and rust prevention characteristics.

## APPLICATION

This is a general-purpose metal cutting and machining coolant. It is used in industrial applications where a general-purpose soluble oil is required such as :

Milling	Drilling
Turning	Grinding
Broaching	Thread cutting
Tapping	Metal forming

Mix at 5% to 10% concentration with clean fresh water to form a white emulsion.

## CONTAINER SIZES

205 Litres, 20 Litres, 5 Litres, 1 Litres